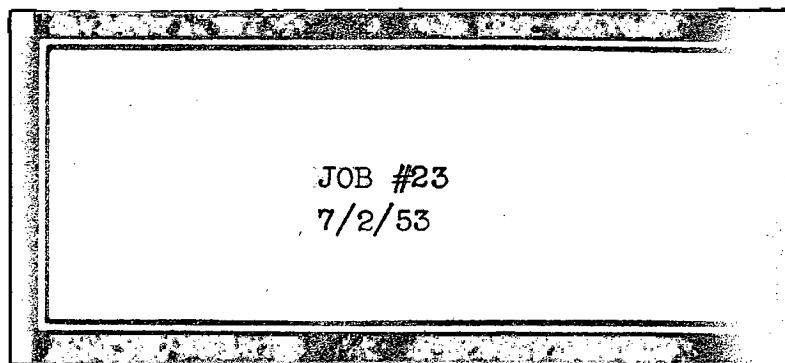
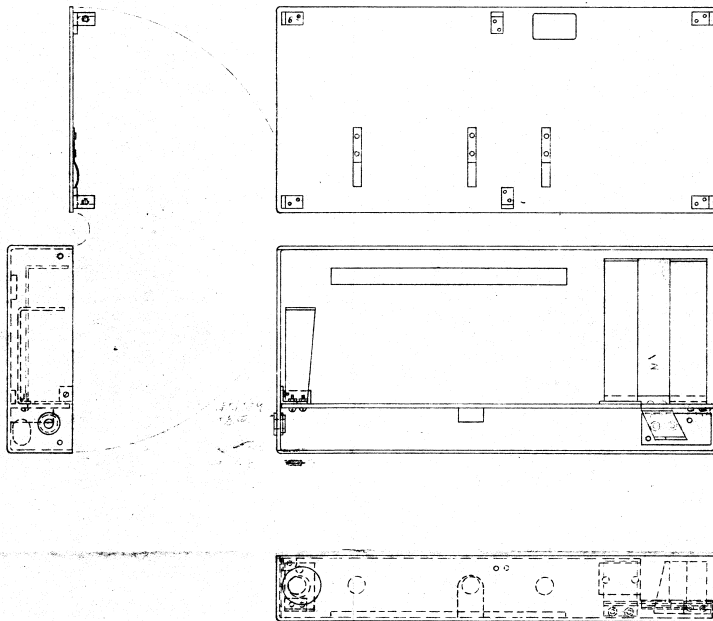




TOLERANCES
DECIMAL DIMENSIONS ± .005
FRACTIONAL DIMENSIONS ± .125
UNLESS OTHERWISE NOTED.

SECRET



DOCUMENT NO.
NO CHANGE IN CLASS. 11
11 DECLASSIFIED
CLASS. CHANGED TO: TS S (2011)
NEXT REVIEW DATE:
AUTH: 11/15/11 REVIEWER: 037188
DATE: 11/15/11

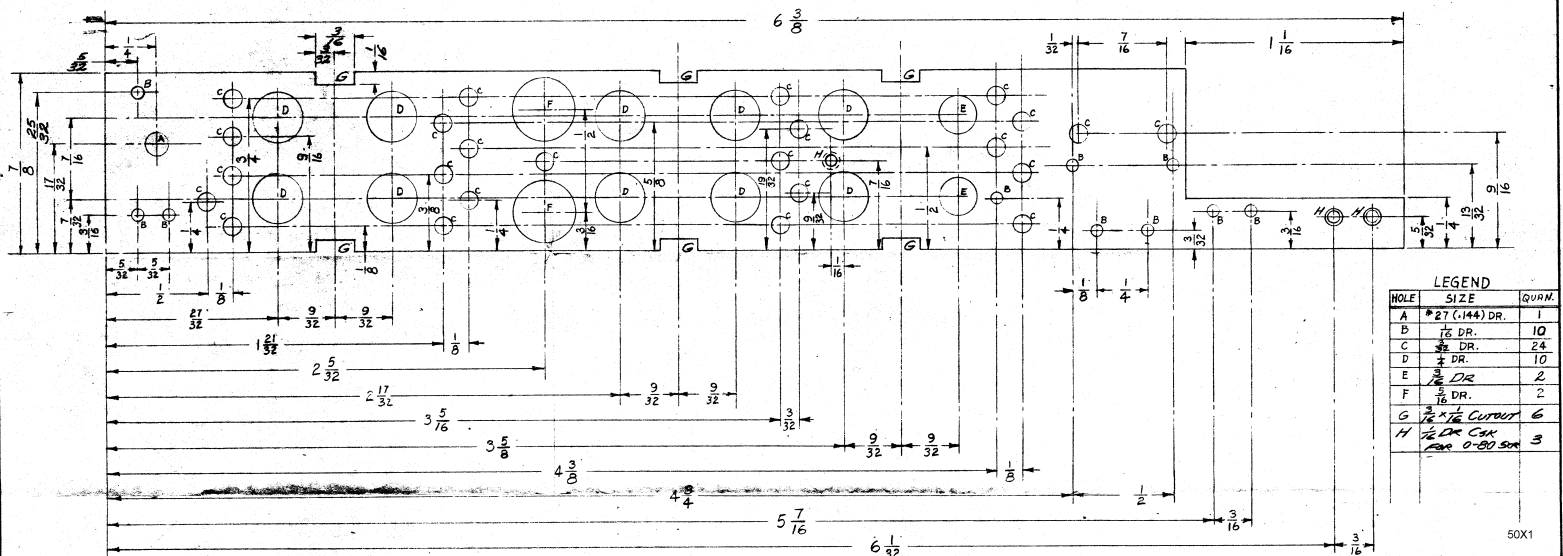
SECRET

SECRET

				50X1
ENGINEER	PART No.			
DESIGNER				
DRAWN				
CHECKED				
APPROVED				
DATE	SCALE	DRAWING NO.		

TOLERANCES
DECIMAL DIMENSIONS ± .008
FRACTIONAL DIMENSIONS ± .004
UNLESS OTHERWISE NOTED.

SECRET

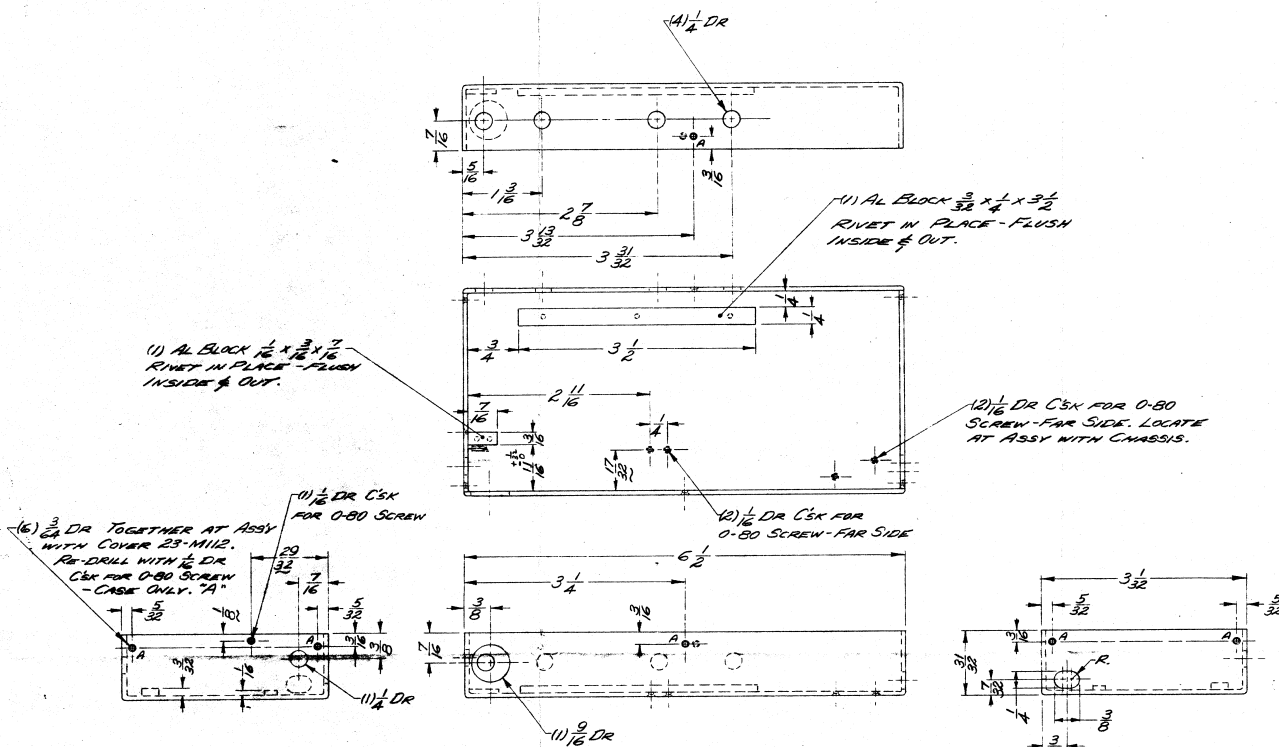


MAT'L - 1/16 BAKELITE

SECRET

ENGINEER	PART NO.		
DESIGNER			
DRAWN			
CHECKED			
APPROVED			
DATE 6-9-53	SCALE 3/1	DRAWING NO. C	23-M110

SECRET



1. MAT'L: $\frac{1}{16}$ 35-0 AL.
2. MAX. INSIDE CORNER RADIUS: $\frac{1}{16}$.
3. BRAZE CORNERS - NO SEAMS SHOWING.
4. FINISH: CHROMIC ACID ANODIZE PER AN-QQ-A696
ZINC CHROMATE PRIME
(MAT) FLAT BLACK PAINT

C	23-M111
---	---------

50X1

CASE

SECRET

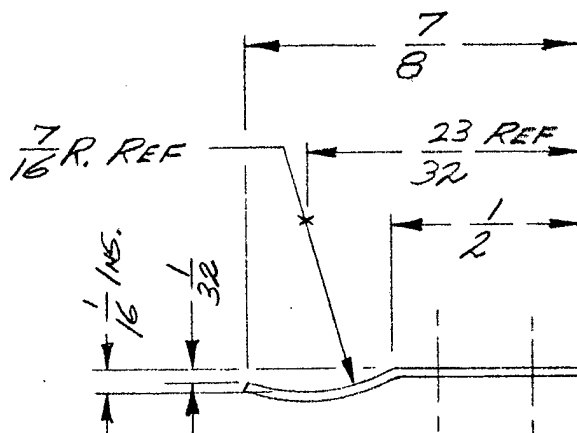
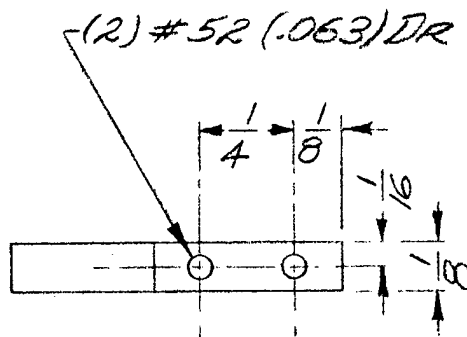
[Redacted]		[Redacted]		[Redacted]	
ENGINEER	PART No.				
DRAWN					
CHECKED					50x1
APPROVED		DRAWING NO.			
DATE	SCALE	C	23-M111		

TOLERANCES

UNLESS OTHERWISE NOTED.

A 23-M113

SECRET



NOTES:

1. 3 REQ'D
2. MAT'L: .012 BERYLLIUM COPPER
OR PHOSPHOR BRONZE
3. TREAT: TEMPER
4. FINISH: SILVER PL.

50X1

GROUNDING CLIP

SECRET

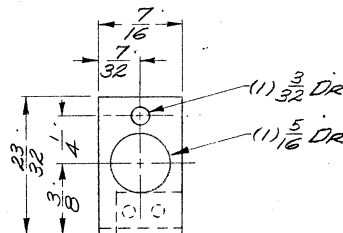
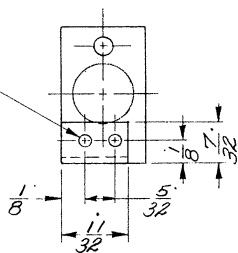
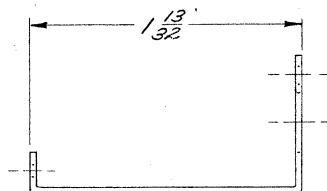
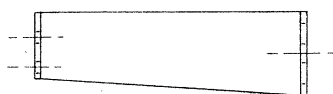
ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED		DRAWING	NO.	
APPROVED		SIZE		

TOLERANCES
DECIMAL DIMENSIONS ± .005
FRACTIONAL DIMENSIONS ± 1/64
UNLESS OTHERWISE NOTED.

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SECRET

B 23-M114



50X1

NOTE
MAT'L: 1/32 PHOSPHOR BRONZE

SECRET

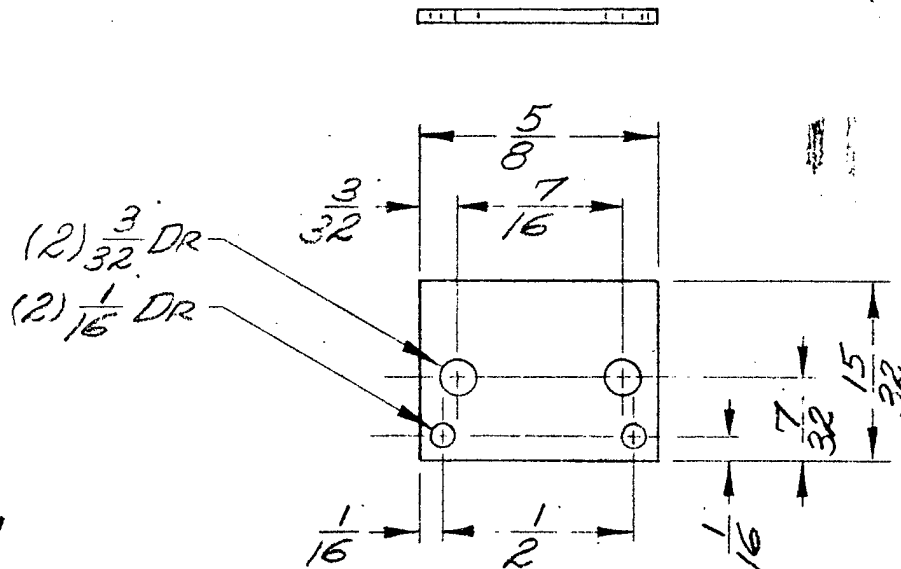
ANTENNA COIL BRACKET				
ENGINEER	PART NO.			50X1
DESIGNER				
DRAWN				
CHECKED				
APPROVED				
DATE 26-53	SCALE 2/1	DRAWING SIZE B	NO. 23-M114	

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TOLERANCES
DECIMAL DIMENSIONS + .005
UNLESS OTHERWISE NOTED.

SECRET

A 23-M116



NOTE

MAT'L: $\frac{1}{32}$ PHOSPHOR BRONZE

50X1

"A" BATTERY CLIP -

SECRET

ENGINEER	PART No.			50X1
DESIGNER				
DRAWN				
CHECKED		DRAWING NO.		
APPROVED		SIZE		

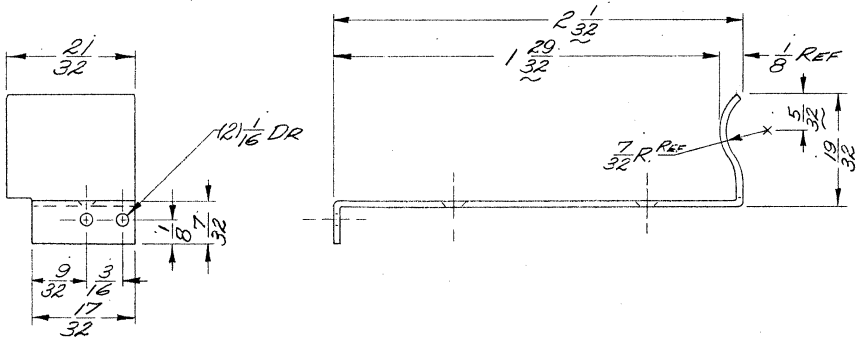
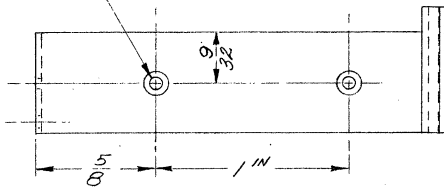
TOLERANCES
DECIMAL DIMENSIONS ± .005
FRACTIONAL DIMENSIONS ± 1/64
UNLESS OTHERWISE NOTED.

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SECRET

B 23-M117

(2) 1/16 DR. CSK FOR 0-80
SCREW



NOTE

MAT'L: 1/32 PHOSPHOR BRONZE

SECRET

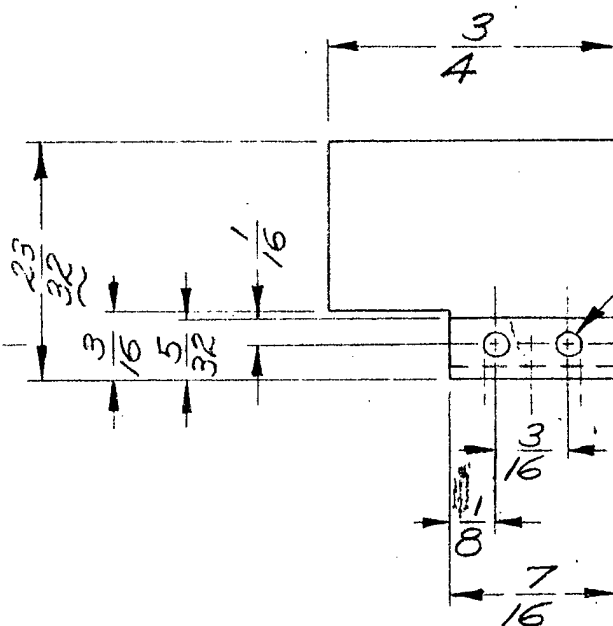
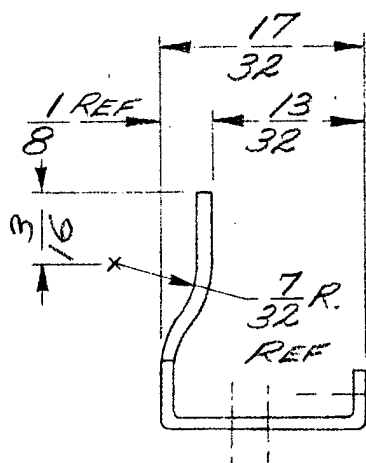
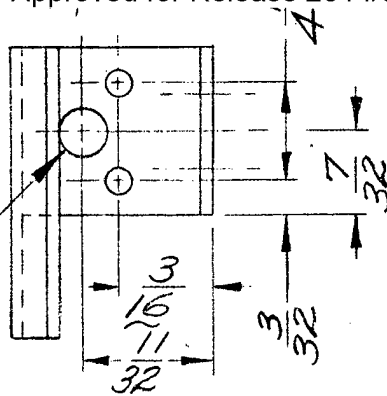
"B" BATTERY CLIP -				
ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED				
APPROVED				
DRAWING NO.		NO.		
SIZE		SIZE		
B		23-M117		
SCALE		2/1		

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A 23-M118

SECRET

(1) $\frac{3}{16}$ DR



NOTE

MAT'L: $\frac{1}{32}$ PHOSPHOR BRONZE

50X1

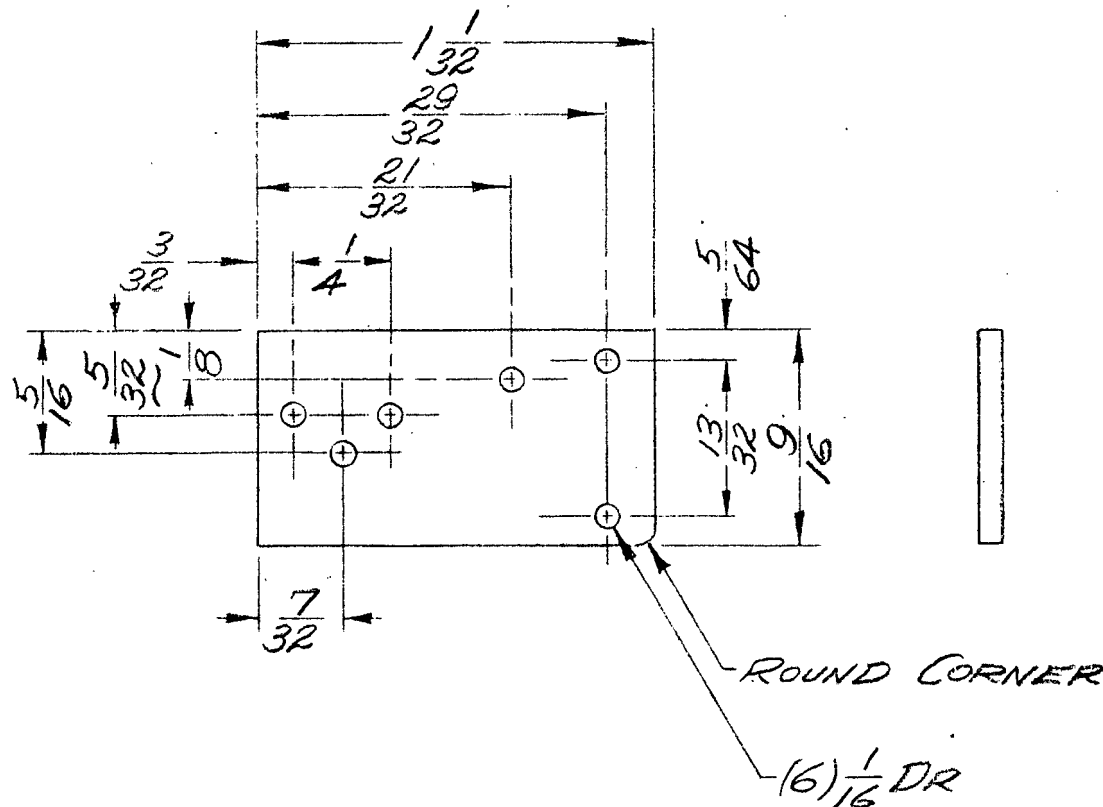
"B" BATTERY CLIP +

SECRET

ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED		DRAWING	NO.	
APPROVED		SIZE		
		A	22-M118	

SECRET

A 23-M119



NOTE

MAT'L: $\frac{1}{16}$ BAKELITE

50X1

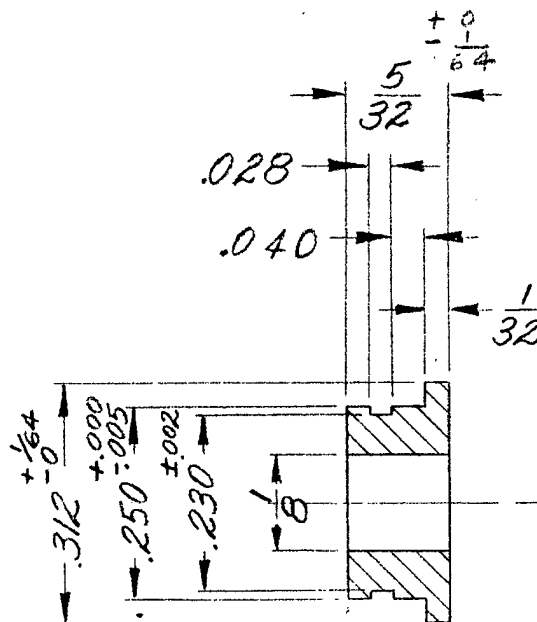
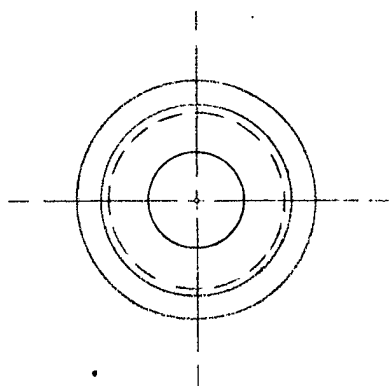
CLIP BLOCK

SECRET

ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED		DRAWING SIZE	NO.	
APPROVED				
DATE	SCALE			

UNLESS OTHERWISE NOTED.

A 23-M120

SECRETNOTE

MATERIAL: NYLON

50X1

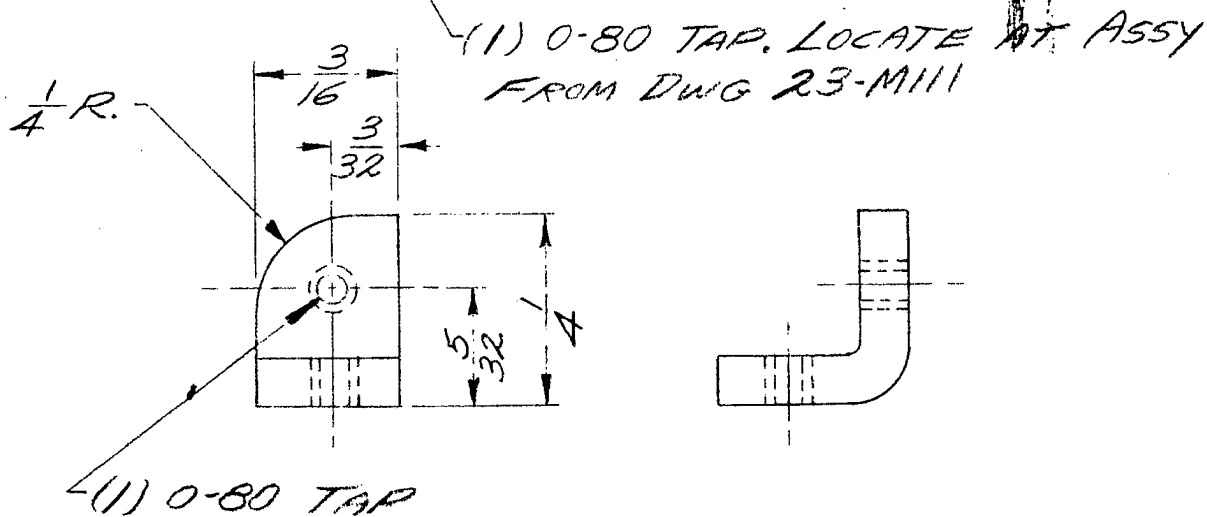
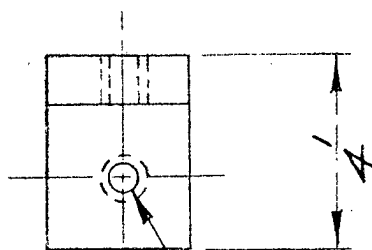
ANTENNA GROMMET

SECRET

ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED		DRAWING	NO.	
APPROVED		SIZE		
		A	23-M120	

SECRET

A 23-M121

NOTE:MAT'L: $\frac{1}{16}$ STEEL

50X1

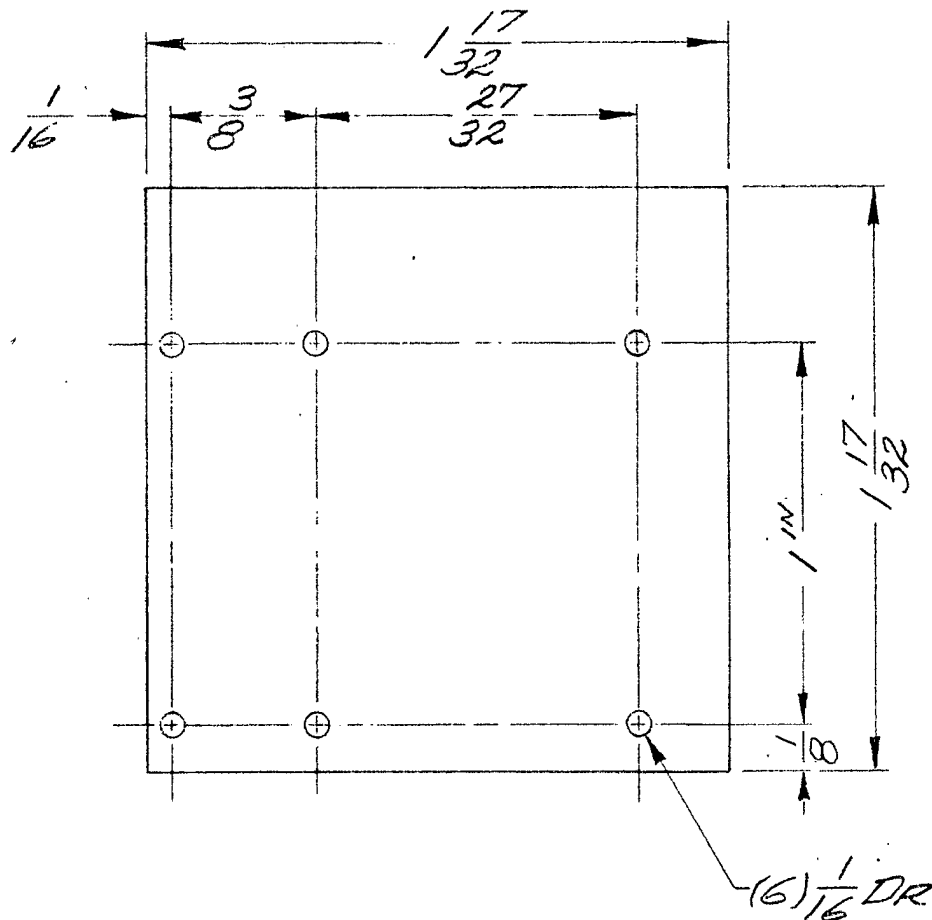
TIE BRACKET

SECRET

ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED		DRAWING	NO.	
APPROVED		SIZE		
		A	23-M121	

SECRET

A 23-M122

NOTEMAT'L: $\frac{1}{16}$ BAKELITE

50X1

CLIP BASE

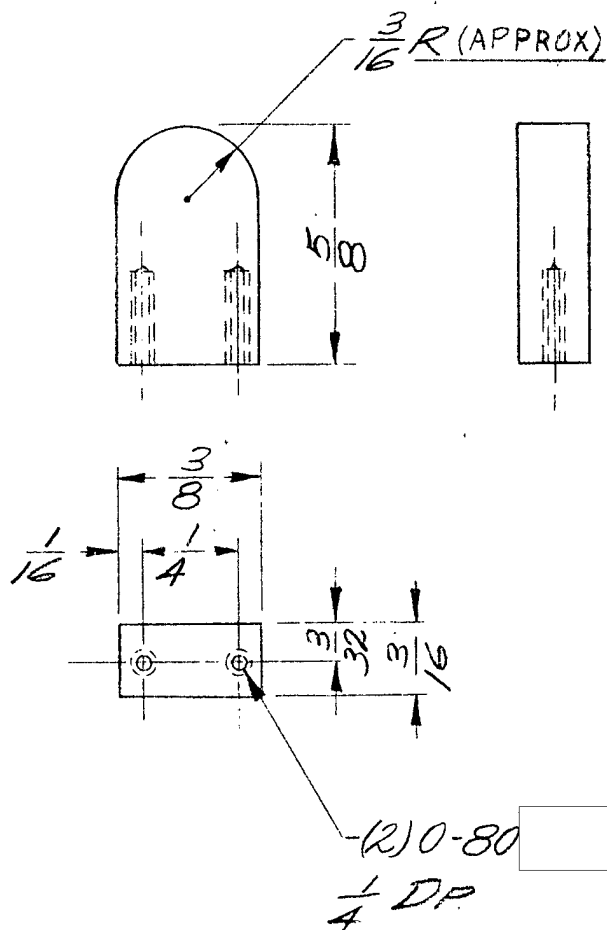
SECRET

ENGINEER	PART No.			
DESIGNER				
DRAWN				50X1
CHECKED		DRAWING SIZE	NO.	
APPROVED		A	22-M122	

UNLESS OTHERWISE NOTED.

SECRET

A 23-M123



50X1

NOTE:

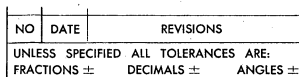
MATERIAL: 175-T4 AL.

50X1

BRG BLOCK

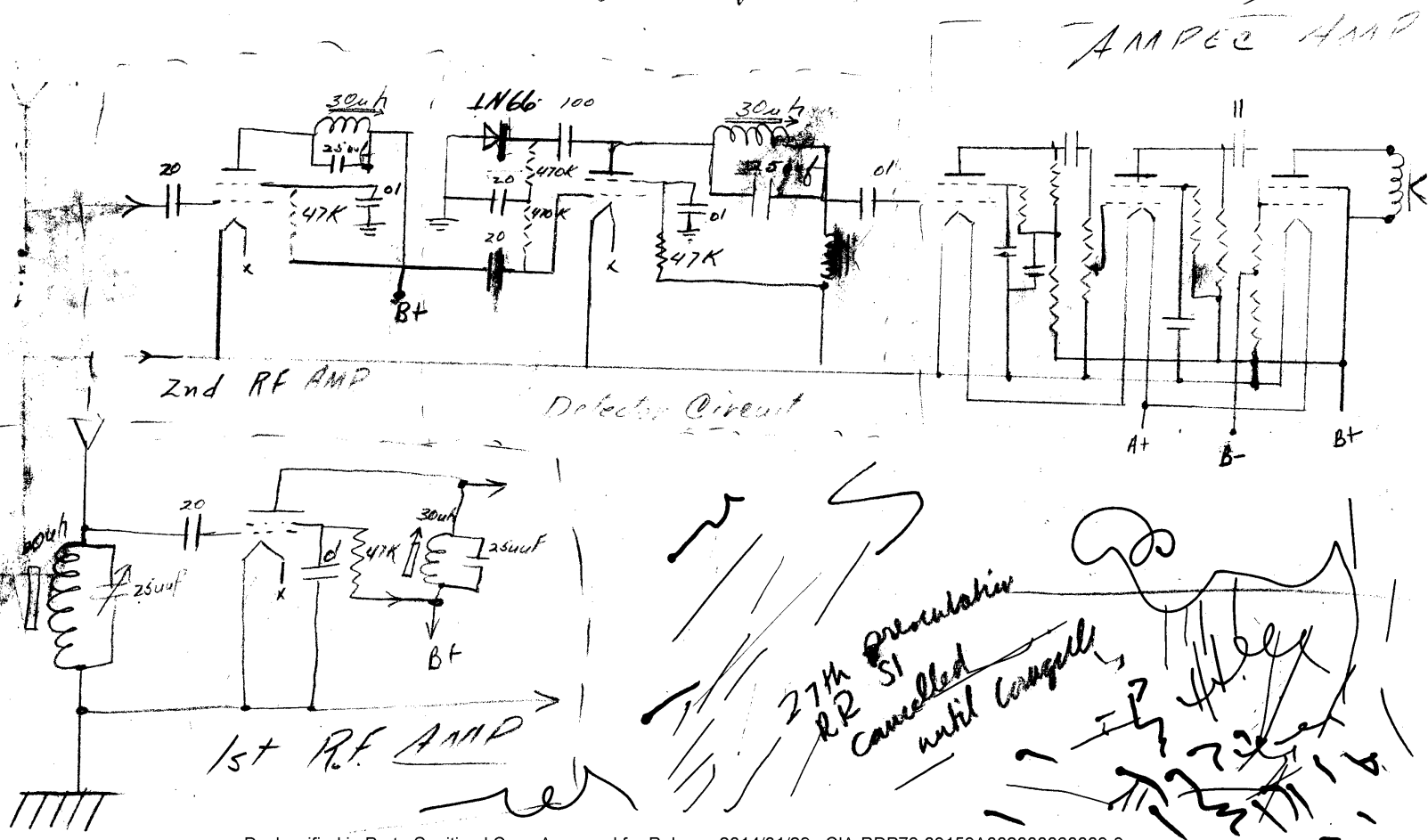
SECRET

ENGINEER	PART No.			
DESIGNER				
DRAWN				
CHECKED		DRAWING NO.	50X1	
APPROVED		SIZE		

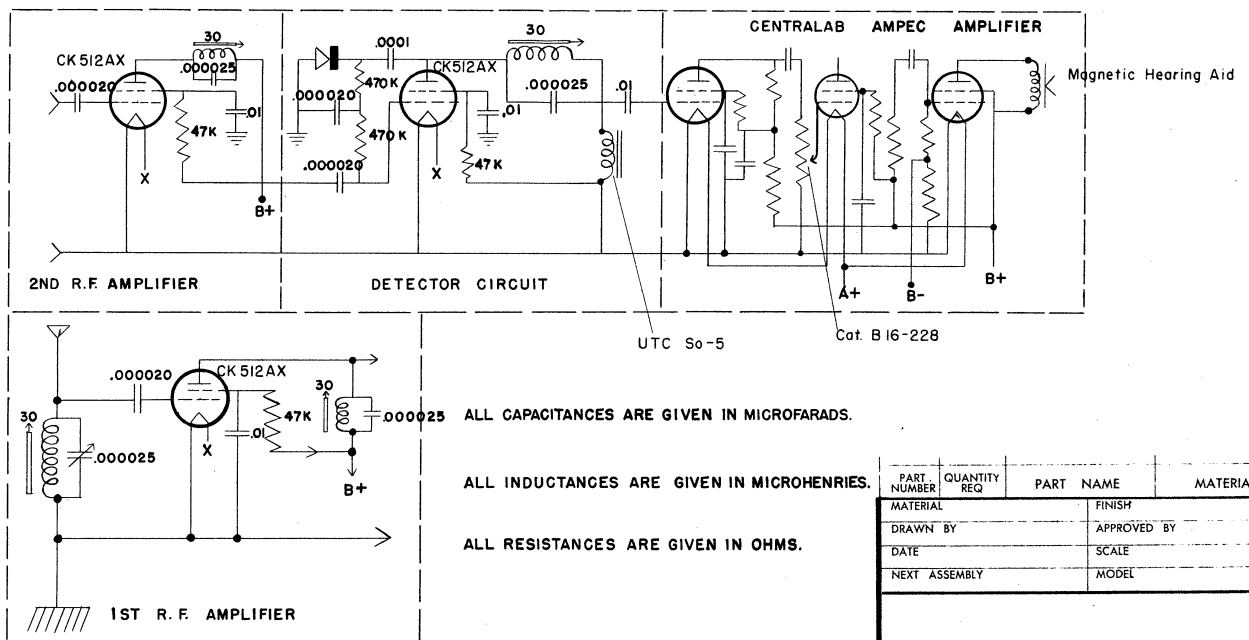


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CIRCUIT OF WORKING UNIT



NO	DATE	REVISIONS	BY	DWG SIZE	DWG NO	ISSUE
UNLESS SPECIFIED ALL TOLERANCES ARE: FRACTIONS $\pm$ DECIMALS $\pm$ ANGLES $\pm$				SHEET	OF	SHEETS

